

TPM CIRCLE NO :- 1	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

CELL :-A361	CELL NAME:-	MACHINE / STAGE :-VMC	OPERATION :-Drilling																																																	
KAIZEN THEME : To avoid A361 Sector neutral switch position wrong .		IDEA :- Fixture design to be change .																																																		
WIDELY/DEEPLY:-		COUNTERMEASURE:- :- 1) Fixture design changed as manual to Hydraulic fixture .																																																		
PROBLEM / PRESENT STATUS :- A361 Sector neutral switch position wrong .		<table border="1"> <tr> <td>BENCHMARK</td> <td>80No.</td> </tr> <tr> <td>TARGET</td> <td>0 No.</td> </tr> <tr> <td>KAIZEN START</td> <td>29.07.2014</td> </tr> <tr> <td>KAIZEN FINISH</td> <td>25.08.2014</td> </tr> <tr> <td colspan="2">TEAM MEMBERS :-</td> </tr> <tr> <td colspan="2">Ganesh padwalkar</td> </tr> <tr> <td colspan="2">Umesh Pimple</td> </tr> <tr> <td colspan="2">BENEFITS :-</td> </tr> <tr> <td colspan="2">1. Prevent Re-occurrence of Customer Complaint.</td> </tr> <tr> <td colspan="2">2. Reduce COPQ.</td> </tr> <tr> <td colspan="2">KAIZEN SUSTENANCE</td> </tr> <tr> <td colspan="2">WHAT TO DO: Add Checkpoint action sustain check sheet</td> </tr> <tr> <td colspan="2">HOW TO DO: Checking during audit</td> </tr> <tr> <td colspan="2">FREQUENCY : once in week</td> </tr> <tr> <td colspan="2">COST INCURRED FOR MAKING KAIZEN</td> </tr> <tr> <td>MATERIAL COST IN RS</td> <td>LABOUR COST IN RS</td> <td>TOTAL COST IN RS</td> </tr> <tr> <td>-----</td> <td>-----</td> <td>-----</td> </tr> <tr> <td colspan="3">SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT</td> </tr> <tr> <td>SR. NO.</td> <td>CELL</td> <td>TARGET</td> <td>RESPONSIBILITY</td> <td>STATUS</td> </tr> <tr> <td>---</td> <td></td> <td>-----</td> <td>-----</td> <td>-----</td> </tr> </table>		BENCHMARK	80No.	TARGET	0 No.	KAIZEN START	29.07.2014	KAIZEN FINISH	25.08.2014	TEAM MEMBERS :-		Ganesh padwalkar		Umesh Pimple		BENEFITS :-		1. Prevent Re-occurrence of Customer Complaint.		2. Reduce COPQ.		KAIZEN SUSTENANCE		WHAT TO DO: Add Checkpoint action sustain check sheet		HOW TO DO: Checking during audit		FREQUENCY : once in week		COST INCURRED FOR MAKING KAIZEN		MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS	-----	-----	-----	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT			SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS	---		-----	-----	-----
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<p>Why 1 – 80 Nos. A361 Sector natural switch position wrong .</p> <p>Why 2 – Dia 4 centerline & Sector hill point degree shift by 45 minute .</p> <p>Why 3 – For Drilling operation reference taken on Radius 3.55. But assembly Reference is sector hill for neutral switch position</p>																																																				
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REGISTERED BY :- Ganesh																																																				
MANAGER'S SIGN :- Sunil kinkar																																																				

